Installation instructions

porak+print

2022

wall

- The underlying surface must be flat, solid, thoroughly dry in depth, free of grease and dust, and should have a uniform colour, depending on the material being applied.
- Remove and/or isolate ballpoint, oil, pencil, chalk marks etc.
- Completely remove existing wallcoverings and backing papers.
- Normally absorbent surfaces such as plaster and floated work should be primed with Vescom primer/sealer in the ratio of 1 part primer to 3 parts water. Allow this to dry for ± 5 hours under suitable conditions.
- Highly absorbent surfaces such as plaster, concrete, aerated concrete, gypsum board and plaster walls should be primed with undiluted Vescom primer/sealer. Allow this to dry for ± 5 hours under suitable conditions.
- Painted walls should be washed with a solution of water and an environment-friendly degreasing agent. Sand down and abrade the surface to provide a mechanical key.
- Carry out remedial work to surfaces that are sandy, powdery and lacking in firmness.
- Impregnate thin layers of plaster.
- Chipboard and blockboard: prime with undiluted Vescom primer/sealer. Isolate screw and/or nail heads and fill in the same with a fine surface filler that has good adhesive characteristics.
- In the case of permanently sealed (non-absorbent) base surfaces, for example pre-treated or galvanised metal, plastics and painted surfaces, use Vescom adhesive 3000. Untreated metal should be primed with the appropriate metal primer.
- The temperature of the underlying surface must be at least 10°C. The building moisture content of the underlying surface should not exceed 6%.

Vescom adhesive

Use only Vescom adhesive for optimum results.

Vescom recommends applying Porak+Print with Vescom 2500.

Ensure that Vescom adhesives are stirred well before use. Depending upon the conditions, such as the temperature and/or condition of the surface and the type of wallcovering, Vescom 1000 adhesive may be diluted with a maximum of 4% water, Vescom 2000 adhesive with a maximum of 6% and Vescom 2500 and Vescom 3000 adhesive may not be diluted. Ensure that the adhesive packaging is always sealed tightly. Shelf life: 9 months.

Vescom primer/sealer

- It is recommended that the Vescom primer/sealer be applied with a block brush.
- If Vescom primer/sealer is used undiluted, it will be easier to remove the wallcovering after a sufficient period of time.
tools
In corners, in the case of ceilings and skirting boards, use a block brush, and for wall surfaces, use a shorthaired synthetic roller. Clean the applicator with water.

adhesive coverage

<table>
<thead>
<tr>
<th></th>
<th>Vescom 2000</th>
<th>Vescom 2500</th>
<th>Vescom 3000</th>
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</thead>
<tbody>
<tr>
<td>Vescom wallcovering</td>
<td>4 m²/kg</td>
<td>5 m²/kg</td>
<td>5 m²/kg</td>
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</tbody>
</table>

primer/sealer coverage

<table>
<thead>
<tr>
<th></th>
<th>dilution</th>
<th>consumption</th>
</tr>
</thead>
<tbody>
<tr>
<td>Normally absorbent base surfaces</td>
<td>1 part primer/sealer in 3 parts water</td>
<td>10 m²/L</td>
</tr>
<tr>
<td>Highly absorbent base surfaces</td>
<td>undiluted</td>
<td>7 m²/L</td>
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The abovementioned spreading rate is indicative, and both are dependent to a large extent on the condition of the base surface, temperature, air humidity and the type of wallcovering.

application of porak+print
The print is rolled on the sleeve in such a way, that the wallcovering should be applied from left to right. Top and bottom are indicated at the beginning of the print with arrows and text.

Flatten the wallcovering using a spatula. After placing the wallcovering, cut off the excess at the ceiling and the plinth using a spatula and snap off blade knife. Immediately remove excess lime residues using clean water, and dry-off the area.

The area in which the Vescom porak+print is hung may mean that the position of the print requires special attention. For example, the print may run onto a door, the logo may need to be positioned in a certain place on the wall, or the walls may not be square.

important
If you find any discrepancies, please immediately contact your supplier. Complaints made later on will not be accepted. The technical and other information in these specifications shall apply from the date of publication of the same and shall remain in force until new specifications are issued.

maintenance
For information on how to clean and maintain Vescom wallcovering visit our website, www.vescom.com. You can also contact Vescom B.V. or your local supplier.  
t +31 (0)493 315 833