



For the Account of: Vescom, B.V.
 Sint Jozestraat 20
 5753 Av Duerne

Client's Identification: Teon

CERTIFICATE OF TESTING

TEST PERFORMED: Resistance to Slippage of Yarns in Woven Fabrics Using a Standard Seam ASTM D434-95 as Modified by ASTM D3597-02(2013)

TEST RESULTS

Specimen	Warp Yarn Slippage (lbf)	Type of Failure
1	6.6	SS
2	6.1	SS
3	5.4	SS
4	4.4	SS
5	5.6	SS
Avg. Warp	5.5	
Specimen	Fill Yarn Slippage (lbf)	Type of Failure
1	9.7	SS
2	17.8	SS
3	11.1	SS
4	9.2	SS
5	9.2	SS
Avg. Fill	11.5	

ABBREVIATIONS USED

- SB** Seam broke before 1/4" slippage - Results should reflect this
- SS** 1/4" slippage occurred - Note: Actual slippage of yarns is visible
- FB** Fabric broke before 1/4" slippage - Note: Actual breakage is visible

NOTES

Equipment Used: Tinius Olson H5KT Universal Testing Machine
Seam Description: Per ASTM D3597-02

Seam Type	Standard Lockstitch
Stitches per Inch	7 -8 stitches per inch
Needle Used	Chrome plated 0.063 inch diameter
Thread	No. 24-4 hard finish Z-twist cotton thread

ACCEPTANCE CRITERIA

A.C.T. Standard	Acceptance Criteria
Drapery fabrics over 6oz/sq. yard	25 lbs. Minimum

CERTIFICATION I certify that the above results were obtained after testing specimen in accordance with the procedures and equipment specified by the standard stated above.

Berta Stiver

Authorized Signature

Date Order Completed: 06/11/2020