



For the Account of: Vescom, B.V.  
 Sint Jozestraat 20  
 5753 Av Duerne

Client's Identification: Nias

## CERTIFICATE OF TESTING

**TEST PERFORMED:** Resistance to Slippage of Yarns in Woven Fabrics Using a Standard Seam ASTM D434-95 as Modified by ASTM D3597-02(2013)

### TEST RESULTS

Specimen	Warp Yarn Slippage (lbf)	Type of Failure
1	10.1	SS
2	17.2	SS
3	10.0	SS
4	11.3	SS
5	10.3	SS
<b>Avg. Warp</b>	12.0	

Specimen	Fill Yarn Slippage (lbf)	Type of Failure
1	15.9	SS
2	8.8	SS
3	5.7	SS
4	5.9	SS
5	5.9	SS
<b>Avg. Fill</b>	8.5	

### ABBREVIATIONS USED

- SB** Seam broke before 1/4" slippage - Results should reflect this
- SS** 1/4" slippage occurred - Note: Actual slippage of yarns is visible
- FB** Fabric broke before 1/4" slippage - Note: Actual breakage is visible

### NOTES

**Equipment Used:** Tinius Olson H5KT Universal Testing Machine  
**Seam Description:** Per ASTM D3597-02

<b>Seam Type</b>	Standard Lockstitch
<b>Stitches per Inch</b>	7 -8 stitches per inch
<b>Needle Used</b>	Chrome plated 0.063 inch diameter
<b>Thread</b>	No. 24-4 hard finish Z-twist cotton thread

### ACCEPTANCE CRITERIA

A.C.T. Standard	Acceptance Criteria
Drapery fabrics over 6oz/sq. yard	25 lbs. Minimum
Drapery fabrics under 6oz/sq. yard	15 lbs. Minimum

**CERTIFICATION** I certify that the above results were obtained after testing specimen in accordance with the procedures and equipment specified by the standard stated above.

*Berta Stiver*

Authorized Signature

Date Order Completed: 01/28/2022