



TESTING CERT. #3193.01

Report Number: 17-000970
Revision Number:2
Date Order Received: 05/19/2017

For the Account of: Vescom BV
Sint Jozefstraat 20
NL-5753 AV Deurne

Client's Identification: Lamu 7051

CERTIFICATE OF TESTING

TEST PERFORMED: Resistance to Slippage of Yarns in Woven Fabrics Using a Standard Seam ASTM D4034-92

TEST RESULTS

Specimen	Warp Yarn Slippage (lbf)	Type of Failure	Specimen	Fill Yarn Slippage (lbf)	Type of Failure
1	24.9	SS	1	30.1	SS
2	26.1	SS	2	26.1	SS
3	26.6	SS	3	25.4	SS
4	26.9	SS	4	25.0	SS
5	25.0	SS	5	26.3	SS
Avg. Warp	26.0		Avg. Fill	26.5	

ABBREVIATIONS USED

- SB Seam broke before 1/4" slippage - Results should reflect this
- SS 1/4" slippage occurred - Note: Actual slippage of yarns is visible
- FB Fabric broke before 1/4" slippage - Note: Actual breakage is visible

NOTES

Equipment Used: Tinius Olson H5KT Universal Testing Machine

Seam Description:

Seam Type	Standard Lockstitch
Stitches per Inch	7 ± 0.5 stitches per inch
Needle Used	Size 22 NM: 140, 135x17 ball point needle
Thread	Nymo EX Bonded Nylon thread; 5x is used for the bobbin and 8x is used for the needle

ACCEPTANCE CRITERIA

A.C.T. Standard	Acceptance Criteria
Upholstery	25 lbs. Minimum

CERTIFICATION I certify that the above results were obtained after testing specimen in accordance with the procedures and equipment specified by the standard stated above.

Authorized Signature

Date Order Completed: 05/22/2017