

## CERTIFICATE OF TESTING

For the Account Of: Raxon Fabrics  
2289 Ross Mill Road  
Henderson, NC 27536

Contact: Barbara Crane

Client's Identification: Lani Test #460  
(Vescom B.V.; Sint Jozestraat 20; 5753 Av Duerne)

**TEST PERFORMED** Resistance to Slippage of Yarns in Woven Fabrics Using a Standard Seam ASTM D4034-92

**TEST RESULTS**

Specimen	Warp Yarn Slippage (lbf)		Fill Yarn Slippage (lbf)	
	Value	SB	Value	SB
1	126.0	SB	116.0	SB
2	130.0	SB	120.0	SB
3	124.0	SB	126.0	SB
4	121.0	SB	111.0	SB
5	126.0	SB	107.0	SB
<b>Average</b>	<b>125.4</b>		<b>116.0</b>	

**ABBREVIATIONS USED**

**SB** Seam broke before 1/4" slippage - Results should reflect this  
**SS** 1/4" slippage occurred - Note: Actual slippage of yarns is visible  
**FB** Fabric broke before 1/4" slippage - Note: Actual breakage is visible

**NOTES**

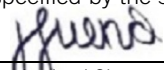
**Equipment Used:** Tinius Olson H5KT Universal Testing Machine  
**Seam Description:**

**Seam Type** Standard Lockstitch  
**Stitches per Inch** 7 ± 0.5 stitches per inch  
**Needle Used** Size 22 NM: 140, 135x17 ball point needle  
**Thread** Nymo EX Bonded Nylon thread; 5x is used for the bobbin and 8x is used for the needle

**ACCEPTANCE CRITERIA**

**A.C.T. Standard** Upholstery  
**Acceptance Criteria** 25 lbs. Minimum

**CERTIFICATION** I certify that the above results were obtained after testing specimen in accordance with the procedures and equipment specified by the standard stated above.

  
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 Authorized Signature CR