



Textile Testing
 553 76th Street · Byron Center, MI 49315 Phone: 616.559.6123 Fax: 616.559.6119



Report Number: 58380
 Date: 05-06-2013

For the Account Of: Raxon
 2289 Ross Mill Rd.
 Henderson, NC 27536
 Contact: Connie Loftis

Client's Identification: Carmen

Test Performed Resistance to Slippage of Yarns in Woven Fabrics Using a Standard Seam ASTM D434-95 as Modified by ASTM D3597-02(2009)

TEST DATA

Specimen #	Warp Yarn Slippage		Fill Yarn Slippage	
	(lbs. of force)		(lbs. of force)	
1	28.3	SS	26.1	SS
2	34.5	SS	29.1	SS
3	30.4	SS	23.8	SS
4	29.6	SS	24.4	SS
5	27.3	SS	31.8	SB
AVERAGE	30.0		27.0	

ABBREVIATIONS USED

SB Seam broke before 1/4" slippage - Results should reflect this
SS 1/4" slippage occurred - Note: Actual slippage of yarns is visible
FB Fabric broke before 1/4" slippage - Note: Actual breakage is visible

NOTES

Equipment Used: Tinius Olson H5KT Universal Testing Machine
Seam Description Per ASTM D3597-02
Seam Type Standard Lockstitch
Stitches per Inch 7 -8 stitches per inch
Needle Used Chrome plated 0.063 inch diameter
Thread No. 24-4 hard finish Z-twist cotton thread

ACCEPTANCE CRITERIA

A.C.T. Standard Drapery fabrics over 6oz/sq. yard
Acceptance Criteria 25 lbs. Minimum

CERTIFICATION: I certify that the above results were obtained after testing specimen in accordance with the procedures and equipment specified by the standard stated above.

Authorized Signature-MP