



TEXTILNÍ ZKUŠEBNÍ ÚSTAV, s.p.
(TEXTILE TESTING INSTITUTE)

Václavská 6, 658 41 Brno, Czech Republic

Certification body for the certification of products No. 3044
accredited by CAI according to EN ISO/IEC 17065

issues

C E R T I F I C A T E

No. 17 – 050/1



Client: **Vescom B.V., Sint Jozefstraat 20, 5753 AV Deurne, Netherlands**

Product: **Curtains and drapes – home textiles**
- CORON

Material composition: 100 % Polyester Trevira CS

Mass per unit area: 192 g.m⁻²

This certificate shows the conformity of the product with the following technical specification:

- **EN 13773:2003 Textiles and textile products - Burning behaviour - Curtains and drapes - Classification scheme**

Testing according to: **EN 1101:1995, EN 13772:2011**

It is certified,

that assessed product meets the requirements of the technical standard EN 13773, class 1 regarding the burning behaviour.

The product does not ignite and does not burn in defined conditions.

Certification system: Type testing and inspection (certification scheme No. 2 to EN ISO/IEC 17067).

This Certificate is issued within the scope of accreditation of Certification Body. The base for the Certificate is the Final Protocol No. COV/17/134 from 05.05.2017 issued by Certification Body Textile Testing Institute in Brno. Final Protocol is an inseparable part of the Certificate.

Validity up to: 31.05.2020

Certificate issued: Brno 05.05.2017



Ing. Svatava Horáčková
Head of Certification Body



Textilní zkušební ústav

(Textile Testing Institute)
Václavská 6, 65841 Brno, Česká republika

TESTING LABORATORY NO. 1001

accredited according to EN ISO/IEC 17025:2005 by Czech institute for accreditation

TEST REPORT

AZL 17/0504-01

CUSTOMER : Vescom B.V.
Sint Jozefstraat 20
5753 AV Deurne
Netherlands

SAMPLE : Drapes CORON
(according to the customer order) Mass per unit area : 192 g.m⁻²
Fibre composition: 100% polyester Trevira CS
Colour : grey

SUBJECT OF ASSESSMENT :

Ignitability, measurement of flame spread with large ignition source

**CONDITIONS OF
APPLICATION OF THE TEST
REPORT :**

Test Report contains results of the tests related to the submitted sample only. Sampling has been done by customer. The Report may not be reproduced in any way other than as a complete set. Reproduction of certain parts of the Report is subject to approval of the test laboratory, which has issued it. All information about subcontracted tests results or unaccredited test methods is presented in text part of the test report. This Report is a literal translation of the Czech version.

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Textilní zkušební ústav

AZL 17 / 0504-01

page 2

PROCEDURE OF ASSESSMENT

Cleaning and drying procedure used : 12 washing in according with method EN ISO 6330, procedure 3N(30±3)°C

Textiles and textile products – Burning behaviour – Curtains and drapes – Detailed procedure to determine the ignitability of vertically oriented specimens (small flame)

was determined according to **EN 1101**

- Conditioning : relative humidity (65 ± 5) %, temperature (20 ± 5)°C
- Standard atmosphere for testing: relative humidity 47 %, temperature 23°C
- Dimensions of the sample: 200 x 80 mm
- Position sample: on the edge in angle 30°
- Used gas: propane
- Time of flame application: 10 s

Results: ignition time in s

Textiles and textile products – Burning behaviour – Curtains and drapes – measurement of flame spread of vertically oriented specimens with large ignition source

was determined according to **EN 13772**

- Conditioning : relative humidity (65 ± 5) %, temperature (20 ± 5)°C
- Standard atmosphere for testing: relative humidity 47 %, temperature 23°C
- Dimensions of the sample: 560 x 170 mm
- Position sample: on the edge in angle 30°
- Used gas: propane
- Time of radiation application: 30 s
- Time of flame application: 10 s
- Number of specimens tested: 4 Warp, 4 Weft (before washing and after washing)

Results: Burning time to the first and third marker thread, maximum damaged length and flaming debris





Textilní zkušební ústav

AZL 17 / 0504-01

page 3

TEST RESULTS

Drapes CORON Mass per unit area : 192 g.m ⁻² Fibre composition: 100% polyester Trevira CS Colour : grey				
Characteristics	Test method	Measuring unit	Values found warp / weft	
Ignitability <ul style="list-style-type: none">Flame application time 20 s<ul style="list-style-type: none">number of ignited samplesnumber of non-ignited samples Average ignition time	EN 1101	s	before and after washing	
			0 / 0	
			5 / 5	
			0 / 0	
Burning time <ul style="list-style-type: none">to the first marker threadto the third marker threadmaximum damaged lengthflaming debris	EN 13772	s	before washing	after washing
		s	0 / 0	0 / 0
		s	0 / 0	0 / 0
		mm	55* / 65*	68* / 70*
			no / no	no / no

* Tested samples do not ignite, the hole formed at the point of contact with the flame.

Renata Čermáková

Deputy Head of Testing Laboratory





Textilní zkušební ústav

TEXTILNÍ ZKUŠEBNÍ ÚSTAV s.p.
(TEXTILE TESTING INSTITUTE)
VÁCLAVSKÁ 6, 658 41 BRNO, CZECH REPUBLIC
Certification Body for the certification of products No. 3044
accredited by CAI according to EN ISO/IEC 17065

FINAL PROTOCOL

No.: COV/17/134

Client: **Vescom B.V., Sint Jozefstraat 20, 5753 AV Deurne, Netherlands**

Product: **Curtains and drapes (home textiles)**
- **CORON** (100% Polyester Trevira CS, 192 g.m⁻²)
- **FARASAN** (100% Polyester Trevira CS, 249 g.m⁻²)
- **DOLIN** (100% Polyester Trevira CS, 295 g.m⁻²)

Evaluated according to:

- **EN 13773:2003 Textiles and textile products - Burning behaviour - Curtains and drapes - Classification scheme**

Testing according to: **EN 1101:1997, EN 13772:2011**

Conclusion: **Evaluated products comply with the requirements of technical specification mentioned above.**
Evaluated products meet requirements of the technical standard EN 13773, class 1 regarding the burning behaviour.
Evaluated products do not ignite and do not burn in defined conditions.

Terms of Protocol

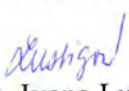
application: This Protocol applies to the products mentioned above and can be used only for these products. The Protocol must only be published in unshortened form. The Client can publish a part of the Protocol only if approved by the Certification body for the certification of products No. 3044 TZÚ.

Certification Contract: No. COV/16/05, Annex No. 10

Number of pages: 4 pages

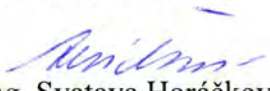
Date of Protocol issue: 05.05.2017

Protocol issued by:


Bc. Ivana Lustigová
Certification Department



Protocol checked by:


Ing. Svatava Horáčková
Head of certification department



Textilní zkušební ústav

TZÚ Brno, COV No. 3044, Final Protocol No.: COV/17/134

Page: 2/4

1. General data

1.1 Data on the client

The client is a company **Vescom B.V., Sint Jozefstraat 20, 5753 AV Deurne, Netherlands.**
Producer is a company Müller Zell GmbH, Karl-Reichel-Str. 28, 95237 Weissdorf, Germany.
Producer has provided documentation for certification for a company Vescom B.V.

1.2 Data on the product

Evaluated product is drapes and curtains (home textiles) made of Polyester Trevira CS. Subject matter of the certification is burning behaviour - it means assessment of the ignitability and flame spread and classification of products according to burning behaviour.

Construction parameters of product are shown in Table No. 1.

Table No. 1: Construction parameters

No.	Material	Material composition	Mass per unit area
1	CORON	100% Polyester Trevira CS	192 g.m ⁻²
2	FARASAN	100% Polyester Trevira CS	249 g.m ⁻²
3	DOLIN	100% Polyester Trevira CS	295 g.m ⁻²

Materials were tested as new and after 12 cycles of washing 30 °C.

1.3 Data on type of certification

Evaluation of product is performed according to **certification scheme No. 2 (EN ISO/IEC 17067)** - it means type testing of products and regular inspection.

2. Verification of product conformity with requirements of the technical standard

2.1 Evaluated characteristics

Materials were assessed and classified in reference to burning behaviour according to following specification:

- **EN 13773 Textiles and textile products - Burning behaviour - Curtains and drapes - Classification scheme**

Used test methods are described in Table No. 2.

Table No. 2: Evaluated characteristics and used test methods

Characteristic	Test method
Ignitability	EN 1101
Flame spread	EN 13772

2.2 Test results and evaluation

Test results compared with the requirements of technical specification EN 13773 are shown in the Table No. 3.

Classification is performed according to requirements of EN 13773 in scope of five classification classes (class 1 – the best level, class 5 – the lowest level).





Textilní zkušební ústav

TZÚ Brno, COV No. 3044, Final Protocol No.: COV/17/134

Page: 3/4

Table No. 3.1: Test results and evaluation - CORON

Characteristic	Test method	Measur. unit	Value required	Value identified CORON		Assessment
Ignitability of curtains - ignition in flame application time 20 s - average ignition time	EN 1101	- s	(class 1) No ignition	warp / weft No ignition occurred 0		S
Flame spread - burning time - time to first marker thread - time to third marker thread - maximum damaged length - flaming debris	EN 13772	s s mm -	(class 1) 0 0 - no debris	before washing 0 / 0 0 / 0 55 / 65 no / no	after washing 0 / 0 0 / 0 68 / 70 no / no	S

Table No. 3.2: Test results and evaluation - FARASAN

Characteristic	Test method	Measur. unit	Value required	Value identified FARASAN		Assessment
Ignitability of curtains - ignition in flame application time 20 s - average ignition time	EN 1101	- s	(class 1) No ignition	warp / weft No ignition occurred 0		S
Flame spread - burning time - time to first marker thread - time to third marker thread - maximum damaged length - flaming debris	EN 13772	s s mm -	(class 1) 0 0 - no debris	before washing 0 / 0 0 / 0 115 / 100 no / no	after washing 0 / 0 0 / 0 80 / 85 no / no	S

Table No. 3.3: Test results and evaluation - DOLIN

Characteristic	Test method	Measur. unit	Value required	Value identified DOLIN		Assessment
Ignitability of curtains - ignition in flame application time 20 s - average ignition time	EN 1101	- s	(class 1) No ignition	warp / weft No ignition occurred 0		S
Flame spread - burning time - time to first marker thread - time to third marker thread - maximum damaged length - flaming debris	EN 13772	s s mm -	(class 1) 0 0 - no debris	before washing 0 / 0 0 / 0 70 / 82 no / no	after washing 0 / 0 0 / 0 65 / 70 no / no	S

Legend: S - satisfy





Textilní zkušební ústav

TZÚ Brno, COV No. 3044, Final Protocol No.: COV/17/134

Page: 4/4

2.3 Assessment of test results

Tested samples meet requirements of following technical specification, they do not ignite and do not burn in defined conditions. Materials meet requirements of the technical standard EN 13773, class 1 regarding the burning behaviour.

3. Conclusions

Evaluated materials of company Vescom B.V. made of Polyester Trevira CS meet requirements of following technical specification:

- **EN 13773:2003 Textiles and textile products - Burning behaviour - Curtains and drapes - Classification scheme (class 1)**

It can be stated that drapes and curtains do not ignite and do not burn in application of flame for application time 20 s. They can be classified as class 1 according to EN 13773.

On the base of findings mentioned in this Final Protocol the Certificate will be issued.

The inspection shall be carried out by testing of some important characteristics of product once a year and half. The inspection can be carried out at random too. Inspection report shall be elaborated and will be handed over to the certificate holder.

The validity of Certificate is conditioned by satisfactory results of inspection.

4. Documents applied for this Final protocol

1. Application for certification No. COV/17/134 from 18.04.2017.
2. Technical specification mentioned in this Final Protocol.
3. Test reports issued by accredited laboratory of TZÚ Brno:
 - AZL 17/0504-01 from 05.05.2017.
 - AZL 17/0504-02 from 05.05.2017.
 - AZL 17/0504-03 from 05.05.2017.

