

**CERTIFICATE OF TESTING**

For the Account Of: Raxon Fabrics  
2289 Ross Mill Road  
Henderson, NC 27536  
Contact: Barbara Crane

Client's Identification: Capri Test #461

**TEST PERFORMED** Resistance to Slippage of Yarns in Woven Fabrics Using a Standard Seam ASTM D434-95 as Modified by ASTM D3597-02(2013)

**TEST RESULTS**

Specimen	Warp Yarn Slippage (lbf)		Fill Yarn Slippage (lbf)	
	1	9.6	SS	22.2
2	8.3	SS	23.5	SS
3	10.9	SS	23.3	SS
4	8.6	SS	25.4	SS
5	9.4	SS	23.0	SS
<b>Average</b>	<b>9.3</b>		<b>23.5</b>	

**ABBREVIATIONS USED**

**SB** Seam broke before 1/4" slippage - Results should reflect this  
**SS** 1/4" slippage occurred - Note: Actual slippage of yarns is visible  
**FB** Fabric broke before 1/4" slippage - Note: Actual breakage is visible

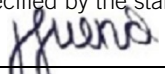
**NOTES**

**Equipment Used:** Tinius Olson H5KT Universal Testing Machine  
**Seam Description:** Per ASTM D3597-02  
**Seam Type** Standard Lockstitch  
**Stitches per Inch** 7 -8 stitches per inch  
**Needle Used** Chrome plated 0.063 inch diameter  
**Thread** No. 24-4 hard finish Z-twist cotton thread

**ACCEPTANCE CRITERIA**

**A.C.T. Standard** Drapery fabrics over 6oz/sq. yard  
**Acceptance Criteria** 25 lbs. Minimum

**CERTIFICATION** I certify that the above results were obtained after testing specimen in accordance with the procedures and equipment specified by the standard stated above.

  
 \_\_\_\_\_  
 Authorized Signature CR