



Report Number: 17-005246
 Revision Number: 1
 Date Order Received: 12/04/2017

TESTING CERT. #3193.01

For the Account of: Vescom BV
 Sint Jozefstraat 20
 NL-5753 AV Deurne

Client's Identification: Dabie Print FR Test #563

CERTIFICATE OF TESTING

TEST PERFORMED: Resistance to Slippage of Yarns in Woven Fabrics Using a Standard Seam ASTM D434-95 as Modified by ASTM D3597-02(2013)

TEST RESULTS

Specimen	Warp Yarn Slippage (lbf)	Type of Failure
1	56.7	SB
2	58.4	SB
3	53.9	SB
4	48.3	SB
5	49.1	SB
Avg. Warp	53.5	

Specimen	Fill Yarn Slippage (lbf)	Type of Failure
1	51.0	SB
2	36.0	SB
3	53.9	SB
4	56.0	SB
5	42.0	SB
Avg. Fill	48.0	

ABBREVIATIONS USED

- SB** Seam broke before 1/4" slippage - Results should reflect this
- SS** 1/4" slippage occurred - Note: Actual slippage of yarns is visible
- FB** Fabric broke before 1/4" slippage - Note: Actual breakage is visible

NOTES

Equipment Used: Tinius Olson H5KT Universal Testing Machine
Seam Description: Per ASTM D3597-02

Seam Type	Standard Lockstitch
Stitches per Inch	7 -8 stitches per inch
Needle Used	Chrome plated 0.063 inch diameter
Thread	No. 24-4 hard finish Z-twist cotton thread

ACCEPTANCE CRITERIA

A.C.T. Standard	Acceptance Criteria
Drapery fabrics over 6oz/sq. yard	25 lbs. Minimum

CERTIFICATION I certify that the above results were obtained after testing specimen in accordance with the procedures and equipment specified by the standard stated above.

Berta Stiver

Authorized Signature

Date Order Completed: 12/06/2017